

Martin Ray Winery

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12	Slags Leap District	Cabernet Sauvignen	Santa Gruz Mountains	Diamond Mountain District	Lynthesis
	2010	2010	2009	2009	2009
	Cabernet	Cabernet	CABERNET	CABERNET	Cabernet
	SAUVIGNON	SAUVIGNON	SAUVIGNON	SAUVIGNON	SAUVIGNON
APPELLATION	Stags Leap District	Napa Valley	Santa Cruz Mountains	Diamond Mountain District	'Synthesis' Napa Valley
Varietal	100% Cabernet Sauvignon	100% Cabernet Sauvignon	100% Cabernet Sauvignon	100% Cabernet Sauvignon	60% Cabernet Sauvignon 34% P.Verdot, 6% Ca.Frc
Brix	26.4°	25.2°	25.2°	26.7°	26.5°
ALCOHOL	14.8%	14.5%	14.3%	14.6%	14.6%
TOTAL ACIDITY	6.4 g/L	6.3 g/L	6.3 g/L	6.2 g/L	0.70
pН	3.69	3.64	3.73	3.75	3.70
FERMENTATION	10-12 days open-top fermentation	10-12 days open-top fermentation	14 days open-top fermentation	14 days open-top fermentation	10-12 days open-top fermentation
AGING	26 mo. French oak	18 mo. French oak	30 mo. French oak	30 mo. French oak	30 mo. French oak
PRODUCTION	800 6-packs	1,200 cases	800 6-packs	800 6-packs	2,500 bottles
VINEYARD BLEND	Select vineyards in the Stags Leap District Napa Valley	Select vineyards in the Napa Valley	Cooper-Garrod Vineyard & Fellom Ranch	Constant- Diamond Mountain District Vineyards	90% Diamond Mountain 10% Stags Leap District
WINEMAKER NOTES	Rich, dark ruby color with aromas of black currant, mocha and a wisp of sweet smoke. Mouthfeel is luscious & rich with flavors of juicy blackberry, vanilla and spice.	Aromas of plum, black cherry, rose petal, spicy cedar and sweet smokiness; decadently rich, velvety mouthful of ripe black fruit & seductive spice flavors with a whiff of smoke.	Inviting, elegant aromas of Bing cherry, baking spices, pipe tobacco & cedar. Mouthfeel is lusciously rich and loaded with flavors of blackberry and spice. Long finish.	Mouthwatering aromas of vanilla, rum raisin & anise. Mouthfeel is plush, sexy and richly layered with high-toned flavors of juicy red fruit, vanilla and mincemeat pie.	Perfumed aroma with intense but soft blueberry & smoky, sweet cedar. Elegant, but not overwhelming with a beautiful European flair. Nice balance & lush layers.
FOOD & WINE PAIRING	Rib eye steak, rustic Ratatouille or juicy hamburger.	Gourmet burger or rack of lamb.	Beef with sautéed mushrooms or rack of lamb.	Prime rib, hearty beef stew or seafood paella.	Standing rib roast or your favorite cut of steak.
Pricing	New York Care State of the Car	Hartist Sar-	Manager East See August Manager	Material Exp	Modernis Ravi Spendens

AWARDS & ACCOLADES

'SYNTHESIS' NAPA VALLEY CABERNET SAUVIGNON

93 points: "Very rich and smooth in texture, like pure velvet, this Bordeaux-style blend has lots of tannins that are soft, ripe and easy. It offers extraordinary waves of blackberry, black currant, dark chocolate and caramelized oak flavors."-S.H., WINE ENTHUSIAST, MARCH 2013

STAGS LEAP DISTRICT CABERNET SAUVIGNON

GOLD MEDAL!- San Francisco Chronicle 2013 Wine Competition

2009: **92 points!-** S.H., Wine Enthusiast, March 2012

DIAMOND MOUNTAIN CABERNET

SAUVINGON

DOUBLE GOLD MEDAL!- SAN

FRANCISCO CHRONICLE 2013 WINE COMPETITION

92 points, Best Buy!

"The relative coolness of the site creates a floral buzz in the fruit, lifting

the wine out of its powerful tannins. It's tarry and intense, balanced more toward its tannins at the moment."

- Wine & Spirits Magazine, Dec 2012

91 points! "Softly tannic and minerally, it offers a peacock's tail of blackberries, black cherries, plum sauce, dark chocolate, anise, black pepper & sweet toasty oak."

- Wine Enthusiast, March 2013

SANTA CRUZ MOUNTAINS CABERNET SAUVIGNON

91 points! "A rich, black cherryscented cabernet, this has the fruitiness of forest mushrooms along with a gentle texture. This finish is light, wrapped in the scent of herbs." - WINE & SPIRITS, DEC 2012

NAPA VALLEY

CABERNET SAUVIGNON

88 points, Best Buy! "Bright and spicy with scents of black olives and beefy tomatoes, this is burly and round. A black-fruited wine."

- Wine & Spirits Magazine, Dec 2012

HISTORIC LANDMARK, LEGENDARY WINES

Martin Ray Winery is emerging as a major player in today's wine industry. We are a dynamic organization offering unique products, higher than normal profitability and a refreshing sales and marketing approach stressing partnership. Our goal is to build a strong, innovative company that will be a leader in the wine industry for years to come.

MARTIN RAY WINERY

Martin Ray Winery was established in 1943 in the Santa Cruz Mountains. Martin



River Road

Trenton-Healdsburg Rd.

Guerneville Road

Trenton Rd.

Tasting Room

116

Martin Ray Winery

GRATON

Ray's mission was to make 100% varietal wines in California that could rival great French Bordeaux and Burgundy wines. Today, we continue the tradition of making 100% varietal wines from mountain vineyards using the same winemaking practices that made Ray a legendary figure in the wine business.

VINEYARDS

Springs Rd.

101

SANTA ROSA

We source grapes from some of the most unique mountain vineyards in California, including Sonoma Mountain, Diamond Mountain

District, Stags Leap District and the Montebello region of the Santa Cruz Mountains area.

WINEMAKING

Head winemaker, Bill Batchelor, is no stranger to Sonoma County and has made wine for over twenty years.

Bill's intuitive approach to winemaking create the perfect conditions where wines develop naturally. Ray believed that great wine developed on its own without the interference of the winemaker. In fact, great winemaking is the result of the winemaker's ability to use those tools that Mother Nature provides. We use the finest French oak barrels with a pref-

erence for medium toast to allow the perfect integration of all the key components that go into making great wine.



In July 2003, we purchased a historic winery site in the heart of Russian River Valley. Our winery is one of the oldest operating wineries in Sonoma County, as well as California. Enjoy select wines from Martin Ray Winery, featuring our renowned Mountain Reserve series. Also taste the other wines from our Martin Ray family, including Angeline Winery and Courtney Benham wines.

Bring a picnic and enjoy a glass of wine on our beautiful picnic grounds overlooking the vineyards. Tours of our historic winery are available by appointment. Located just sixty miles north of San Francisco on the outskirts of Santa Rosa, the Martin Ray Winery tasting room is a warm and friendly place welcoming customers daily from 11-5pm.

ESCAPE TO OUR RETREAT OFF THE BEATEN PATH. DISCOVER MARTIN RAY WINERY.